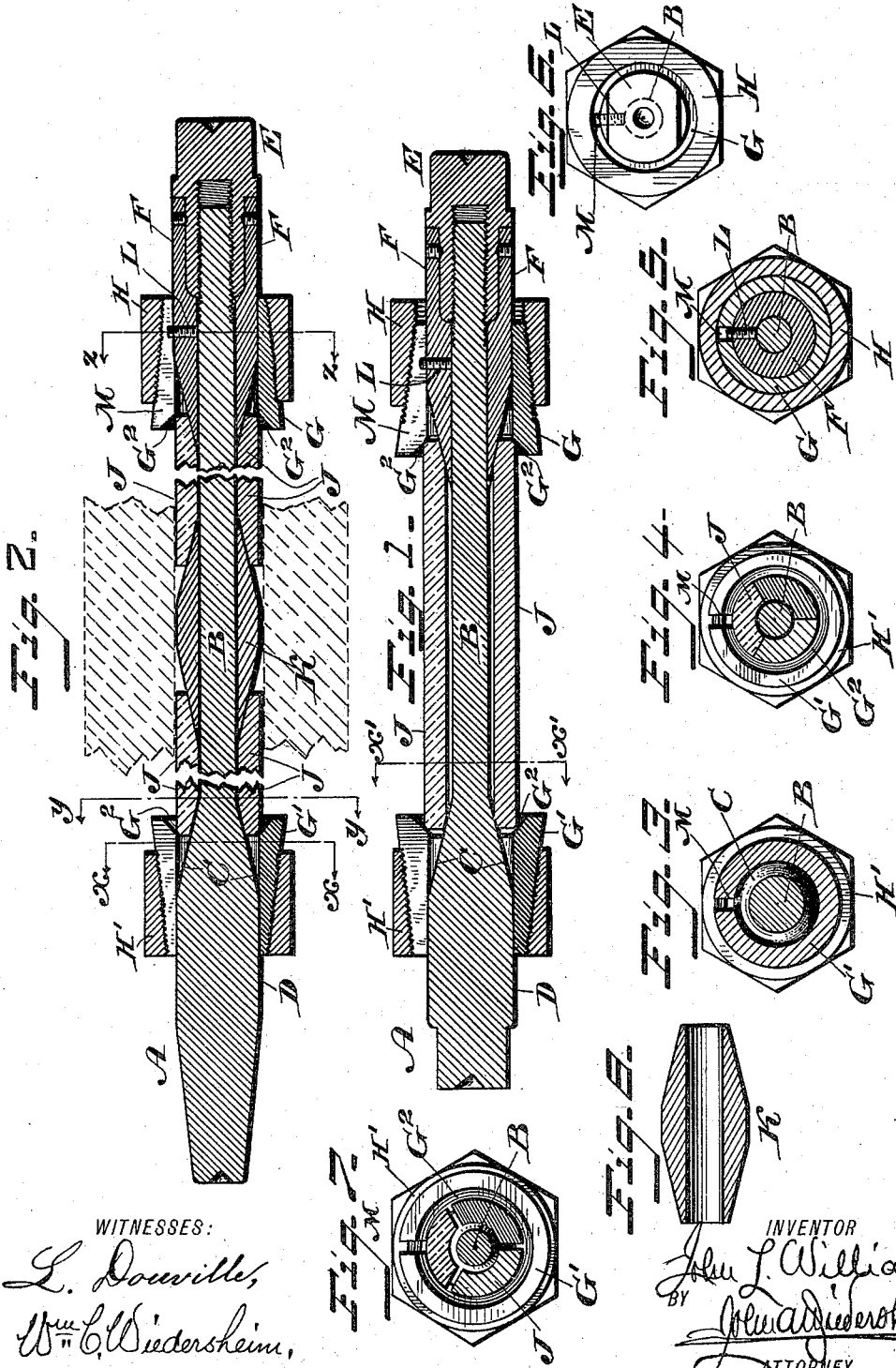


(No Model.)

J. L. WILLIAMS.
ADJUSTABLE LATHE MANDREL.

No. 470,416.

Patented Mar. 8, 1892.



WITNESSES:
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JOHN L. WILLIAMS, OF PHILADELPHIA, PENNSYLVANIA.

ADJUSTABLE LATHE-MANDREL.

SPECIFICATION forming part of Letters Patent No. 470,416, dated March 8, 1892.

Application filed August 8, 1891. Serial No. 4C2,148. (No model.)

To all whom it may concern:

Be it known that I, JOHN L. WILLIAMS, a citizen of the United States, residing in the city and county of Philadelphia, State of Pennsylvania, have invented a new and useful Improvement in Adjustable Lathe-Mandrels, which improvement is fully set forth in the following specification and accompanying drawings.

10 My invention relates to improvements in adjustable lathe-mandrels; and it consists of a mandrel provided with an adjustable collar for carrying thereon the object to be turned, as will be hereinafter described and definitely
15 claimed.

Figure 1 represents a longitudinal section of a mandrel embodying my invention. Fig. 2 represents a longitudinal section of a modification of the device. Figs. 3, 4, 5, and 7 represent sections on lines $xyyz$ of Fig. 2 and $x'x'$ of Fig. 1, respectively. Fig. 6 represents an end view of the device. Fig. 8 represents a longitudinal section of the reinforce
20 central piece or portion of the collar.

25 Similar letters of reference indicate corresponding parts in the several figures.

Referring to the drawings, A designates a spindle, which forms the fixed part of the mandrel and is adapted to be attached to a
30 suitable rotating portion of the lathe, such as the axle of the head-stock. The said spindle has a main portion B with an inclined shoulder C between it and an enlarged portion D. Mounted on a screw-threaded end of the portion B of the spindle A is a rotatable nut E,
35 to which is secured a sleeve F, having a diameter substantially equal to the portion D of the spindle. The inner end of the said sleeve is beveled on its outer face to correspond with the beveled or inclined shoulder
40 C, for the purpose hereinafter explained.

Movable longitudinally on the portion D of the spindle and a cylindrical portion of the sleeve F are the split sleeves G and G', respectively, the said sleeves having inclined
45 outer faces with screw-threads thereon, on which work the clamping-nuts H H', and have beveled inner faces G² at their inner ends.

50 Between the sleeves G and G' and on the spindle A is a collar J, on which the work or article to be turned is held. The said collar

is formed of longitudinal sections, as shown in Figs. 4 and 7, having their ends resting on the shoulder C and the beveled end of the sleeve F, and are adapted to be moved in
55 directions so as to either increase or decrease the diameter of said collar.

When a long collar is required to be used, the same is formed of sectional end parts and a central section or strengthening-piece K,
60 formed of a tube having inclined ends corresponding to the shoulder C and the beveled end of the sleeve F, the sections of the end parts having each an end resting on said
65 piece K.

To secure rotation of the sleeve G with the sleeve F, the latter has a pin L, projecting into the slot M in the former.

In adjusting the mandrel the sleeve G and nut H is removed from the device and the
70 hollow piece of material to be turned is placed on the sections of the collar J, after which the said sleeve and nut is replaced, so as to hold the outer ends of the said sections on the spindle. The nut E is then rotated, whereby
75 the beveled end of the sleeve F, entering between the sections of the said collar and the spindle, spreads the said sections at that end thereof until the corresponding end of the bore of the article placed on the collar is
80 filled, when the sleeve G, having its inner beveled end in contact with said collar, is tightly clamped by means of its nut H on the said sleeve F. The nut E is further rotated,
85 causing the sleeve G to bear against its end of the collar J, so that the other end thereof ascends on the inclined shoulder C and within the beveled inner end of the sleeve G' until
90 it has expanded sufficiently to fill the corresponding end of the bore of the article thereon, when the nut H' is screwed on the said sleeve G', tightening the latter in place on the spindle.

The operation of the collar having the strengthening or reinforce piece K in adjust-
95 ing the mandrel is similar to the operation already described, as can be readily understood.

Having thus described my invention, what I claim as new, and desire to secure by Letters
100 Patent, is—

1. An adjustable mandrel consisting of a

spindle having a main portion with an inclined shoulder and a threaded end, a rotatable nut with sleeve having a beveled end, split sleeves mounted on an enlarged portion of the spindle and the said beveled end of the nut-sleeve, and clamping-nuts for said split sleeves, said parts being combined substantially as described.

2. An adjustable mandrel having a longitudinal sectional collar mounted on a spindle, mechanism secured to said spindle for expanding said collar, and split sleeves and clamping-nuts for binding said collar when adjusted, said parts being combined substantially as described.

3. An adjustable mandrel consisting of a spindle, a sectional expansible collar thereon, a rotatable nut and sleeve for expanding said collar, and a split sleeve with clamping-nut for securing said collar in place on said spin-

dle, said parts being combined substantially as described.

4. An adjustable mandrel consisting of a spindle having a main portion with a screw-threaded end, an enlarged portion, and an intervening inclined shoulder, a nut on said threaded end having a sleeve connected therewith, the said sleeve having a beveled inner end corresponding to the said inclined shoulder, a split sleeve adapted to be rotatably connected with said first-mentioned sleeve and having a beveled inner face on its inner end, a split sleeve with beveled inner face mounted on the enlarged portion of the spindle, and clamping-nuts on said split sleeves, said parts being combined substantially as described.

JOHN L. WILLIAMS.

Witnesses:

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